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Our ref: 0660-8318-US/final/Rita/Kevin/edward

### ABSTRACT OF THE DISCLOSURE

A method for improving data accuracy and data flow of a disc servo system to read data on a disk. First of all, a read mode of the disc servo system is determined. If the  
5 read mode is an audio/video play mode, a first read procedure to read the data on the disk is executed. If the read mode is a document read mode, a second read procedure to read the data on the disk is executed. The second read procedure is different from the first read procedure.  
10 Finally, the data is output to further processes.